# Bourdon tube pressure gauge with switch contacts For the process industry, NS 100 [4"] and 160 [6"] Models PGS23.100, PGS23.160, PGS26.100 and PGS26.160



# **Applications**

- Control and regulation of processes
- Monitoring of plants and switching of circuits
- For gaseous and liquid aggressive media that are not highly viscous or crystallising, also in aggressive environments
- Chemical industry, petrochemical industry, power plants, mining, on-/offshore, environmental technology, machine building and general plant construction

# **Special features**

- Also available with case filling for high dynamic pressure loads or vibrations
- Instruments with inductive contacts for use in hazardous areas
- Instruments with contacts for PLC applications
- Safety version with solid baffle wall (Solidfront) available
- QR code on dial links to instrument-specific information



WIKA data sheet PV 22.02

Model PGS23.100 with switch contact model 821

# Description

Wherever the process pressure has to be indicated locally and, at the same time, circuits need to be switched, this switchGAUGE finds its use.

Switch contacts (electrical switch contacts) make or break an electric control circuit dependent upon the pointer position of the indicating measuring instrument. The switch contacts are adjustable over the full extent of the scale range (see DIN 16085), and are mounted predominantly below the dial, though also partly on top of the dial. The instrument pointer (actual value pointer) moves freely across the entire scale range, independent of the setting.

The set pointer can be adjusted using a removable adjustment key in the window. Switch contacts consisting of several contacts can also be set to a single set point. Contact actuation is made when the actual value pointer travels beyond or below the desired set point.

As switch contacts, magnetic snap-action contacts, reed switches, inductive contacts and electronic contacts are available. Inductive contacts can be used in hazardous areas. For triggering programmable logic controllers (PLC), electronic contacts and reed switches can be used.

The QR code on the dial allows instrument-specific information such as the serial number, the order number, certificates and other product data to be retrieved from the internet easily and in the long term.

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# **Specifications**

Basic information	
Standard	
Bourdon tube pressure gauges	<ul><li>EN 837-1</li><li>ASME B40.100</li></ul>
Pressure gauges with electrical limit contact devices	DIN 16085
$\rightarrow$ For information on the "Selection, installation, have	dling and operation of pressure gauges", see technical information IN 00.05.
Further version	<ul> <li>Oil- and grease-free</li> <li>For oxygen, oil- and grease-free</li> <li>Silicone-free</li> <li>Per NACE <sup>1)</sup> MR0175 / ISO 15156, use in H<sub>2</sub>S-containing environments in oil and gas production</li> <li>Per NACE <sup>1)</sup> MR0103 / ISO 17945, metals resistant to sulphide stress cracking</li> <li>With pre-volume deflagration flame arrester <sup>2)</sup> for mounting to zone 0 (EPL Ga); model 910.21, see data sheet AC 91.02</li> </ul>
Nominal size (NS)	<ul> <li>Ø 100 mm [4"]</li> <li>Ø 160 mm [6"]</li> </ul>
Connection location	<ul><li>Lower mount (radial)</li><li>Lower back mount</li></ul>
Window	<ul> <li>Laminated safety glass</li> <li>Polycarbonate <sup>3)</sup></li> </ul>
Case	
Design	<ul> <li>Safety level "S1" per EN 837-1: with blow-out device</li> <li>Safety level "S3" per EN 837-1: with solid baffle wall and blow-out back</li> </ul>
Material	<ul> <li>Stainless steel 1.4301 (304)</li> <li>Stainless steel 1.4571 (316 Ti) <sup>4)</sup></li> </ul>
Case filling	<ul> <li>Without</li> <li>Silicone oil M50<sup>5)</sup></li> </ul>
	Instruments with case filling with compensating valve to vent case.
Movement	Stainless steel

General information about NACE standards, see data sheet IN 00.21
 Only for instruments with Ex approval
 If Ex approval is required, the polycarbonate window is only available for NS 100 [4"]
 Only available for NS 100 [4"]
 Not available for NS 160 [4"] with safety level "S3" per EN 837-1

**Measuring element** Type of measuring element Bourdon tube, C-type or helical type Material Model PGS23 Stainless steel 1.4404 (316L) Model PGS26 Monel 400 (2.4360) Leak tightness ■ Helium tested, leakage rate: < 5 · 10<sup>-3</sup> mbar l/s ■ Helium tested, leakage rate: < 1 · 10<sup>-6</sup> mbar l/s

Accuracy specifications	
Accuracy class	
EN 837-1	<ul> <li>Class 1.0</li> <li>Class 2.5</li> </ul>
ASME B40.100	<ul> <li>±1 % of measuring span (grade 1A)</li> <li>±3 %   ±2 %   ±3 % of measuring span (grade B)</li> </ul>

Accuracy specifications	
Temperature error	On deviation from the reference conditions at the measuring system: $\leq \pm 0.4$ % per 10 °C [ $\leq \pm 0.4$ % per 18 °F] of full scale value
Switch hysteresis	Depending on the type of contact used, see page 8
Reference conditions	
Ambient temperature	+20 °C [+68 °F]

#### Scale ranges

bar	
00.6	0 40
01	060
01.6	0 100
02.5	0 160
04	0 250
06	0 400
010	0 600
016	0 1,000
025	0 1,600

kg/cm²	
00.6	0 40
0 1	060
0 1.6	0 100
0 2.5	0 160
04	0250
06	0 400
0 10	0 600
0 16	0 1,000
025	0 1,600

kPa	
0 60	0 4,000
0 100	0 6,000
0 160	0 10,000
0 250	0 16,000
0 400	0 25,000
0 600	0 40,000
0 1,000	0 60,000
0 1,600	0 100,000
0 2,500	0 160,000

MPa	
00.06	0 4
0 0.1	06
00.16	0 10
0 0.25	0 16
00.4	0 25
00.6	0 40
0 1	0 60
0 1.6	0 100
0 2.5	0 160

psi	
0 10	0 1,000
0 15	0 1,500
0 30	0 2,000
0 60	0 3,000
0 100	0 4,000
0 160	0 5,000
0 200	0 6,000
0 300	0 7,500
0 400	0 10,000
0 600	0 15,000
0 800	0 20,000

# Vacuum and +/- scale ranges

bar	
-0.6 0 <sup>1)</sup>	-1 +5
-1 0	-1 +9
-1 +0.6	-1 +15
-1 +1.5	-1 +24
-1 +3	-1 +30

kPa	
-60 0 <sup>1)</sup>	-100 +500
-100 0	-100 +900
-100 +60	-100 +1,500
-100 +150	-100 +2,400
-100 +300	-100 +3,000

МРа	
-0.06 0 <sup>1)</sup>	-0.1 +0.5
-0.1 0	-0.1 +0.9
-0.1 +0.06	-0.1 +1.5
-0.1 +0.15	-0.1 +2.4
-0.1 +0.3	-0.1 +3

psi	
-30 inHg 0	-30 inHg +100
-30 inHg +15	-30 inHg +160
-30 inHg +30	-30 inHg +200
-30 inHg +60	-30 inHg +300

Further details on: scale ranges			
Special scale ranges	Other scale ranges on request		
Unit	<ul> <li>bar</li> <li>psi</li> <li>kg/cm<sup>2</sup></li> <li>kPa</li> <li>MPa</li> </ul>		
Increased overload safety	<ul> <li>Without</li> <li>2 times</li> <li>3 times</li> <li>4 times</li> <li>5 times</li> </ul>		
	The possibility of selection depends on scale range and nominal size		
Vacuum resistance	<ul><li>Without</li><li>Vacuum-resistant to -1 bar</li></ul>		
Dial			
Scale colour	Black		
Material	Aluminium		
Special scale	<ul> <li>Without</li> <li>With temperature scale for refrigerant, e.g. for NH<sub>3</sub>: R 717</li> </ul>		
	Other scales, e.g. with red mark, circular arcs or circular sectors, on request → Alternatively, adhesive label set for red and green circular arcs, see data sheet AC 08.03		
Pointer			
Instrument pointer	Aluminium, black		
Set pointer	Aluminium, red		

Process connection			
Standard	<ul> <li>EN 837-1</li> <li>ISO 7</li> <li>ANSI/B1.20.1</li> </ul>		
Size			
EN 837-1	<ul> <li>G ¼ B, male th</li> <li>G ½ B, male th</li> </ul>		
ISO 7	<ul> <li>R ¼, male thread</li> <li>R ½, male thread</li> </ul>		
ANSI/B1.20.1	<ul> <li>¼ NPT, male thread</li> <li>½ NPT, male thread</li> </ul>		
Restrictor	<ul> <li>Without</li> <li>Ø 0.6 mm [0.024"], stainless steel</li> <li>Ø 0.3 mm [0.012"], stainless steel</li> <li>Ø 0.6 mm [0.024"], Monel</li> </ul>		
Material (wetted)			
Process connection	Model PGS23	Stainless steel 1.4404 (316L)	
	Model PGS26	Monel 400 (2.4360)	
Bourdon tube	Model PGS23	Stainless steel 1.4404 (316L)	
	Model PGS26	Monel 400 (2.4360)	

 $\rightarrow$  Other process connections on request

Output signal	
Type of contact	<ul> <li>Magnetic snap-action contact, model 821, see page 6</li> <li>Inductive contact, model 831, see page 7</li> <li>Electronic contact, model 830 E, see page 8</li> <li>Reed switch, model 851, see page 9</li> </ul>
Switching technology	
Magnetic snap-action contact, model 821	<ul> <li>No control unit and no supply voltage required</li> <li>Direct switching up to 250 V, 1 A</li> </ul>
Inductive contact, model 831	<ul> <li>Suitable for use in hazardous areas with corresponding control unit (model 904.xx)</li> <li>Long service life due to non-contact sensor</li> <li>Low influence on the indication accuracy</li> <li>Fail-safe switching at high switching frequency</li> <li>Insensitive to corrosion</li> <li>Also available in safety version</li> </ul>
Electronic contact, model 830 E	<ul> <li>For direct triggering of a programmable logic controller (PLC)</li> <li>Long service life due to non-contact sensor</li> <li>Low influence on the indication accuracy</li> <li>Fail-safe switching at high switching frequency</li> <li>Insensitive to corrosion</li> </ul>
Reed switch, model 851	<ul> <li>No control unit and no supply voltage required</li> <li>Direct switching up to 250 V, 1 A</li> <li>For direct triggering of a programmable logic controller (PLC)</li> <li>Free from wear as without contact</li> </ul>
Contact setting	<ul> <li>Contact(s) adjustable, adjustment key attached to cable socket</li> <li>Contact(s) fixed, without adjustment lock <sup>1)</sup></li> <li>Adjustment lock sealable (tamper-proof)</li> <li>Adjustment lock sealed (tamper-proof) <sup>1)</sup></li> <li>Captive adjustment key with the adjustment lock connected</li> </ul>

1) Specify switch point(s) when ordering.

Output signal: magnetic snap-action contact, model 821				
Type of contact	Magnetic snap-action contact			
Switching technology	<ul> <li>No control unit and no supply voltage required</li> <li>Direct switching up to 250 V, 1 A</li> </ul>			
Number of switch contacts	Max. 3 switch contacts			
Switching function	<ul> <li>Separate circuits with ≥ 2 switches</li> <li>Cable break monitoring with parallel resistance (47 kΩ or 100 kΩ)</li> </ul>			
	The switching function of each switch is indicated by index 1, 2 or 3			
Model 821.1	Normally open (clockwise pointer motion)			
Model 821.2	Normally closed (clockwise pointer motion)			
Model 821.3	Change-over contact; one contact breaks and one contact makes simultaneously when pointer reaches set point			
Switch point setting	Set pointers of the contact pressure gauges are freely adjustable over the full scale range			
Setting range (recommended)	25 75 % of span <sup>1)</sup>			
Distance between switch points	Recommended minimum distance between 2 contacts: 20 % of span			
Switch hysteresis	2 5 % (typical)			
Switching current	0.02 0.3 A (resistive load) Permissible switch-on and switch-off current: $\leq$ 0.5 A			
Switching voltage <sup>2)</sup>	AC/DC 24 250 V			
Switching power				
Unfilled instruments	$\leq$ 30 W, $\leq$ 50 VA			
Filled instruments	$\leq$ 20 W, $\leq$ 20 VA			
Contact material	Silver-nickel, gold-plated			

0 ... 100 % of span on request
 Increasing the switching power with contact protection relay, model 905 possible, see data sheet AC 08.05

# **Recommended contact load**

Switching voltage	Unfilled instruments			Filled instruments		
	Resistive load		Inductive load	Resistive load		Inductive load
	Direct current	Alternating current	cos φ > 0.7	Direct current	Alternating current	cos φ > 0.7
DC 220 V / AC 230 V	100 mA	120 mA	65 mA	65 mA	90 mA	40 mA
DC 110 V / AC 110 V	200 mA	240 mA	130 mA	130 mA	180 mA	85 mA
DC 48 V / AC 48 V	300 mA	450 mA	200 mA	190 mA	330 mA	130 mA
DC 24 V / AC 24 V	400 mA	600 mA	250 mA	250 mA	450 mA	150 mA

Output signal: inductive contact, model 831		
Type of contact	Inductive contact	
Switching technology	<ul> <li>Suitable for use in hazardous areas with corresponding control unit (model 904.xx)</li> <li>Long service life due to non-contact sensor</li> <li>Low influence on the indication accuracy</li> <li>Fail-safe switching at high switching frequency</li> <li>Insensitive to corrosion</li> <li>Safety version available</li> </ul>	
Number of switch contacts	Max. 3 switch contacts	
Switching function	Contact versions: 831-N 831-SN, safety version <sup>1)</sup> 831-S1N, safety version <sup>1)</sup> , inverted signal	
	The switching function of each switch is indicated by index 1 or 2	
Model 831.1	Normally open (clockwise pointer motion)	
Model 831.2	Normally closed (clockwise pointer motion)	
Switch point setting	Set pointers of the contact pressure gauges are freely adjustable over the full scale range	
Setting range (recommended)	10 90 % of span <sup>2)</sup>	
Distance between switch points	Up to 2 contacts can be set to an identical set point. For a version with 3 contacts this is not possible. The left (no. 1) or right (no. 3) contact may not be set to the same set point as the other 2 contacts. The required displacement is approx. 30°, optionally to the right or to the left.	
Switching current	Depending on the control unit used, see data sheet AC 08.04	
Switching voltage	Depending on the control unit used, see data sheet AC 08.04	
Switching power	Depending on the control unit used, see data sheet AC 08.04	
Permissible temperature ranges in hazardous areas		
Т6	-20 +60 °C	
T5 T1	-20 +70 °C	
T135°C	-20 +70 °C	

1) Only operate with a corresponding control unit (model 904.3x) 2) 0 ... 100 % of span on request

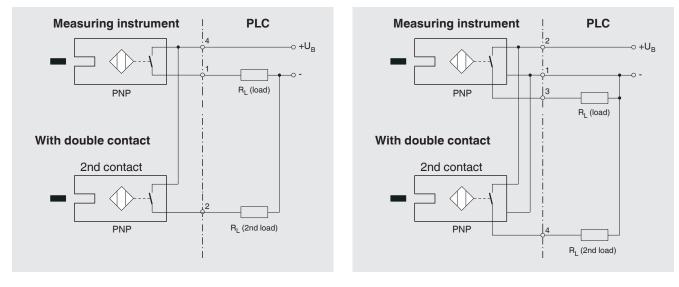
# Associated control units

Model	Version	Ex version
904.28 KFU8-SR-Ex1.W	1 contact	Yes
904.29 KFU8-SR-Ex2.W	2 contacts	Yes
904.30 KHA6-SH-Ex1	1 contact	Yes - Safety version
904.33 KFD2-SH-Ex1	1 contact	Yes - Safety version
904.25 MSR 010-I	1 contact	No
904.26 MSR 020-I	2 contacts	No
904.27 MSR 011-I	Two-point control	No

Output signal: electronic contact, model 830 E			
Type of contact	Electronic contact (PNP transistor)		
Switching technology	<ul> <li>For direct triggering of a programmable logic controller (PLC)</li> <li>Long service life due to non-contact sensor</li> <li>Low influence on the indication accuracy</li> <li>Fail-safe switching at high switching frequency</li> <li>Insensitive to corrosion</li> </ul>		
Number of switch contacts	Max. 3 switch contacts		
Switching function	Contact versions: 2-wire system 3-wire system		
	The switching function of each switch is indicated by index 1 or 2		
Model 830 E.1	Normally open (clockwise pointer motion)		
Model 830 E.2	Normally closed (clockwise pointer motion)		
Setting range (recommended)	10 90 % of span (0 100 % on request)		
Distance between switch points	Up to 2 contacts can be set to an identical set point. For a version with 3 contacts this is not possible. The left (no. 1) or right (no. 3) contact may not be set to the same set point as the other 2 contacts. The required displacement is approx. 30°, optionally to the right or to the left.		
Switching current	≤ 100 mA		
Switching voltage	DC 10 30 V		

2-wire system

3-wire system



Output signal: reed switch, model 851	
Type of contact <sup>1)</sup>	Bistable reed switch
Switching technology	<ul> <li>No control unit and no supply voltage required</li> <li>Direct switching up to 250 V, 1 A</li> <li>For direct triggering of a programmable logic controller (PLC)</li> <li>Free from wear as without contact</li> </ul>
Number of switch contacts	
NS 100	Max. 2 switch contacts
NS 160 <sup>2)</sup>	1 switch contact
Switching function	<ul> <li>Separate circuits with ≥ 2 switches</li> <li>Cable break monitoring with parallel resistance (47 kΩ or 100 kΩ)</li> </ul>
	The switching function of each switch is indicated by index 1, 2 or 3
Model 851.1	Normally open (clockwise pointer motion)
Model 851.2	Normally closed (clockwise pointer motion)
Model 851.3	Change-over contact; one contact breaks and one contact makes simultaneously when pointer reaches set point
Switch point setting	Set pointers of the contact pressure gauges are freely adjustable over the full scale range
Setting range (recommended)	10 90 % of span
Distance between switch points	When using two contacts, these cannot be set to the same point. Depending on the switching function, a minimum clearance of $15 \dots 30^\circ$ is required.
Switch hysteresis	35%
Switching current	≤ AC/DC 1 A
Switching voltage	$\leq$ AC/DC 250 V
Switching power	$\leq$ 60 W, 60 VA
Contact material	Rhodium
Transport current	AC/DC 2 A
Inductive load cos φ	1
Contact resistance (static)	100 mΩ
Insulation resistance	10 <sup>9</sup> Ω
Breakdown voltage	DC 1,000 V
Switching time incl. contact chatter	4.5 ms

1) For NS 100, the case conforms to the safety level "S3" in accordance with EN 837 2) For switching voltages AC < 50 V and DC < 75 V, switch contact not adjustable from outside

Electrical connection	
Connection type	<ul> <li>Cable socket, black</li> <li>Per VDE 0110 insulation group C/250 V</li> <li>Cable gland M20 x 1.5</li> <li>Connector</li> </ul>
Wire cross-section	6 screw terminals + PE for 2.5 mm <sup>2</sup>
Cable diameter	Use cable with a diameter of 7 13 mm [0.276 0.512 in]
Pin assignment	Connection details are given on the product label of the instrument. Connection terminals and ground terminals are appropriately marked.
Material	PA 6 (polyamide)

Operating conditions	
Medium temperature	
Unfilled instruments	-20 +200 °C [-4 +392 °F]
Instruments with silicone oil filling	-20 +100 °C [-4 +212 °F]
Ambient temperature	-20 +60 °C [-4 +140 °F]
Pressure limitation	
Steady	Full scale value
Fluctuating	0.9 x full scale value
Short time	1.3 x full scale value
Ingress protection per IEC/EN 60529	<ul> <li>IP65</li> <li>IP66</li> </ul>

# **Approvals**

Logo	Description	Region	
CE	EU declaration of conformity	European Union	
	EMC directive		
	Low Voltage Directive		
	RoHS directive		
UK CA	UKCA Pressure equipment (safety) regulations	United Kingdom	
-	CRN Safety (e.g. electr. safety, overpressure,)	Canada	

# **Optional approvals**

Logo	Description	Region
<b>€€</b> €x∂	EU declaration of conformity ATEX directive <sup>1)</sup> Hazardous areas Gas II 2G Ex ia IIC T6/T5/T4 Gb Dust II 2D Ex ia IIIB T135°C Db	European Union
IEC.	IECEx <sup>1)</sup> Hazardous areas Gas Ex ia IIC T6/T5/T4 Gb Dust Ex ia IIIB T135°C Db	International
EACEx	EAC EMC directive Low voltage directive Hazardous areas <sup>1)</sup>	Eurasian Economic Community
Æ	Ex Ukraine Hazardous areas <sup>1)</sup>	Ukraine
Ex NEPSI	NEPSI Hazardous areas <sup>1)</sup>	China
ß	PAC Kazakhstan Metrology, measurement technology	Kazakhstan
-	MChS Permission for commissioning	Kazakhstan
-	PAC Ukraine Metrology, measurement technology	Ukraine
	PAC Uzbekistan Metrology, measurement technology	Uzbekistan

1) Only for instruments with inductive contact model 831

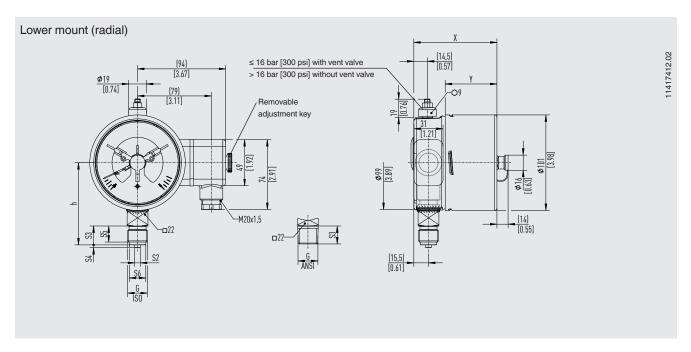
# **Certificates (option)**

Certificates					
Certificates	<ul> <li>2.2 test report per EN 10204 (e.g. state-of-the-art manufacturing, indication accuracy)</li> <li>3.1 inspection certificate per EN 10204 (e.g. indication accuracy)</li> </ul>				
Recommended calibration interval	1 year (dependent on conditions of use)				

 $\rightarrow$  Approvals and certificates, see website

# Dimensions in mm [in]

# switchGAUGE model PGS23.100, safety level "S1" per EN 837-1 With switch contact model 821, 831 or 830 E



# Process connection with thread per EN 837-1

G Dimensions in mm [in]						
	h ±1 [0.04]	S2	S3	S4	S5	S6
G ¼ B	80 [3.15]	5 [0.20]	13 [0.51]	2 [0.08]	11 [0.43]	9.5 [0.37]
<b>G</b> ½ <b>B</b>	87 [3.43]	6 [0.24]	20 [0.79]	3 [0.12]	17 [0.67]	17.5 [0.69]

#### Process connection with thread per ISO 7

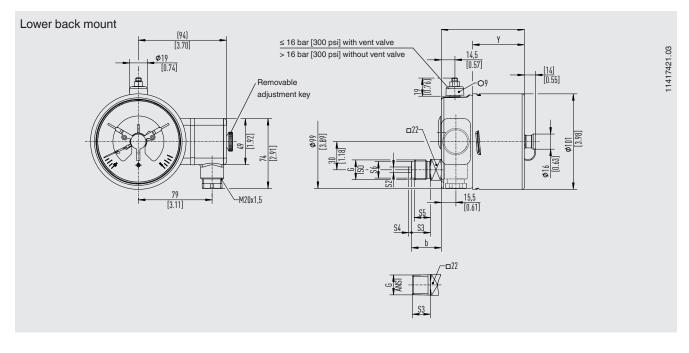
G	Dimensions in mm [in]			
	h ±1 [0.04]	S3		
R 1⁄4	80 [3.15]	13 [0.51]		
<b>R</b> ½	86 [3.39]	19 [0.75]		

#### Process connection with thread per ANSI/B1.20.1

G	Dimensions in mm [in]		
	h ±1 [0.04]	S3	
¼ <b>NPT</b>	80 [3.15]	13 [0.51]	
½ NPT	86 [3.39]	19 [0.75]	

Type of contact	Dimensions in mm [in]		Weight in kg [lb]	
	X	Y	Unfilled	Filled
Single or double contact	88 [3.46]	55 [2.17]	Approx. 1.5 [3.31]	Approx. 2 [4.41]
Double pole change-over contact	113 [4.45]	80 [3.15]	Approx. 1.5 [3.31]	Approx. 2 [4.41]
Triple contact	96 [3.78]	63 [2.48]	Approx. 1.5 [3.31]	Approx. 2 [4.41]

# switchGAUGE model PGS23.100, safety level "S1" per EN 837-1 With switch contact model 821, 831 or 830 E



### Process connection with thread per EN 837-1

G	Dimensions in mm [in]					
	b ±1 [0,04]	S2	S3	S4	S5	S6
G ¼ B	25 [0.98]	5 [0.20]	13 [0.51]	2 [0.08]	11 [0.43]	9.5 [0.37]
<b>G</b> ½ <b>B</b>	32 [1.26]	6 [0.24]	20 [0.79]	3 [0.12]	17 [0.67]	17.5 [0.69]

# Process connection with thread per ISO 7

G	Dimensions in mm [in]		
	b ±1 [0,04]	S3	
<b>R</b> 1⁄4	25 [0.98]	13 [0.51]	
<b>R</b> ½	31 [1.22]	19 [0.75]	

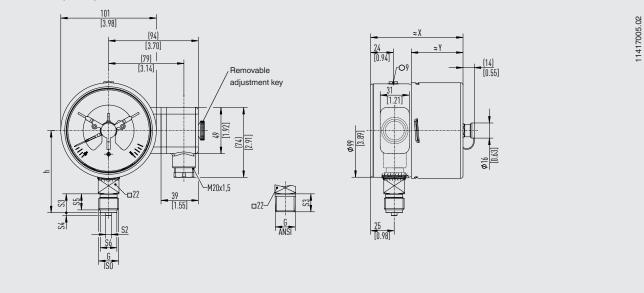
#### Process connection with thread per ANSI/B1.20.1

G	Dimensions in mm [in]			
	b ±1 [0,04]	S3		
1⁄4 NPT	25 [0.98]	13 [0.51]		
½ <b>NPT</b>	31 [1.22]	19 [0.75]		

Type of contact	Dimensions in mm [in]		Weight in kg [lb]	
	X	Υ	Unfilled	Filled
Single or double contact	88 [3.46]	55 [2.17]	Approx. 1.5 [3.31]	Approx. 2 [4.41]
Double pole change-over contact	113 [4.45]	80 [3.15]	Approx. 1.5 [3.31]	Approx. 2 [4.41]
Triple contact	96 [3.78]	63 [2.48]	Approx. 1.5 [3.31]	Approx. 2 [4.41]

# switchGAUGE model PGS23.100, safety level "S3" per EN 837-1 With switch contact model 821, 831 or 830 E

Lower mount (radial)



# Process connection with thread per EN 837-1

G	Dimensions in mm [in]					
	h ±1 [0.04]	S2	S3	S4	S5	S6
G ¼ B	80 [3.15]	5 [0.20]	13 [0.51]	2 [0.08]	11 [0.43]	9.5 [0.37]
<b>G</b> ½ <b>B</b>	87 [3.43]	6 [0.24]	20 [0.79]	3 [0.12]	17 [0.67]	17.5 [0.69]

# Process connection with thread per ISO 7

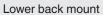
G	in]	
	h ±1 [0.04]	S3
<b>R</b> 1⁄4	80 [3.15]	13 [0.51]
<b>R</b> ½	86 [3.39]	19 [0.75]

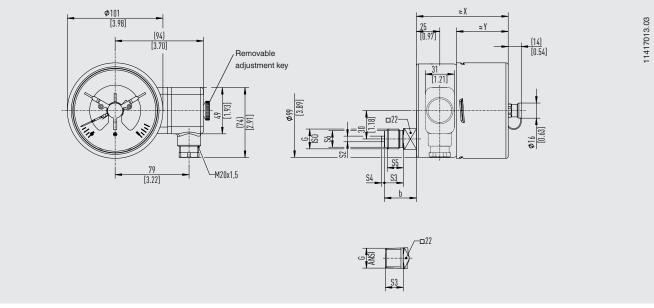
#### Process connection with thread per ANSI/B1.20.1

G	Dimensions in mm [in]		
	h ±1 [0.04]	S3	
1⁄4 NPT	80 [3.15]	13 [0.51]	
½ <b>NPT</b>	86 [3.39]	19 [0.75]	

Type of contact	Dimensions in mm [in]		Weight in kg [lb]		
	х	Υ	Unfilled	Filled	
Single or double contact	97 [3.82]	55 [2.17]	Approx. 1.5 [3.31]	Approx. 2 [4.41]	
Double pole change-over contact	122 [4.8]	80 [3.15]	Approx. 1.5 [3.31]	Approx. 2 [4.41]	
Triple contact	105 [4.13]	63 [2.48]	Approx. 1.5 [3.31]	Approx. 2 [4.41]	

# switchGAUGE model PGS23.100, safety level "S3" per EN 837-1 With switch contact model 821, 831 or 830 E





# Process connection with thread per EN 837-1

G	Dimensions in mm [in]					
	b ±1 [0,04]	S2	S3	S4	S5	S6
G ¼ B	27 [1.06]	5 [0.20]	13 [0.51]	2 [0.08]	11 [0.43]	9.5 [0.37]
<b>G</b> ½ <b>B</b>	34 [1.34]	6 [0.24]	20 [0.79]	3 [0.12]	17 [0.67]	17.5 [0.69]

#### Process connection with thread per ISO 7

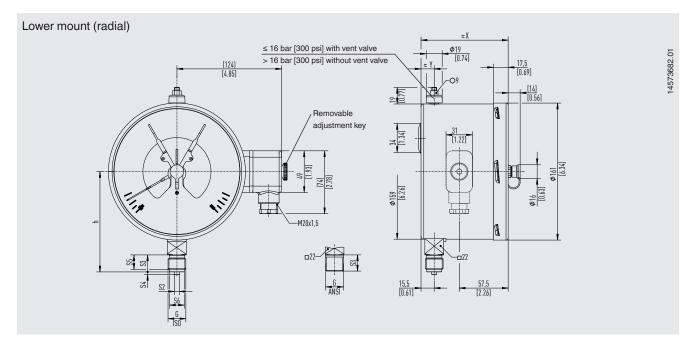
G	Dimensions in mm [in]			
	b ±1 [0,04] S3			
<b>R</b> 1⁄4	27 [1.06]	13 [0.51]		
<b>R</b> ½	33 [1.3]	19 [0.75]		

#### Process connection with thread per ANSI/B1.20.1

G	Dimensions in mm [in]		
	b ±1 [0,04]	S3	
1⁄4 NPT	27 [1.06]	13 [0.51]	
1⁄2 NPT	33 [1.3]	19 [0.75]	

Type of contact	Dimensions in mm [in]		Weight in kg [lb]		
	X	Υ	Unfilled	Filled	
Single or double contact	97 [3.82]	55 [2.17]	Approx. 1.5 [3.31]	Approx. 2 [4.41]	
Double pole change-over contact	122 [4.8]	80 [3.15]	Approx. 1.5 [3.31]	Approx. 2 [4.41]	
Triple contact	105 [4.13]	63 [2.48]	Approx. 1.5 [3.31]	Approx. 2 [4.41]	

# switchGAUGE model PGS23.160, safety level "S1" per EN 837-1 With switch contact model 821, 831 or 830 E



# Process connection with thread per EN 837-1

G	Dimensions in mm [in]					
	h ±1 [0.04]	S2	S3	S4	S5	S6
G ¼ B	111 [4.37]	5 [0.20]	13 [0.51]	2 [0.08]	11 [0.43]	9.5 [0.37]
<b>G</b> ½ <b>B</b>	118 [4.65]	6 [0.24]	20 [0.79]	3 [0.12]	17 [0.67]	17.5 [0.69]

#### Process connection with thread per ISO 7

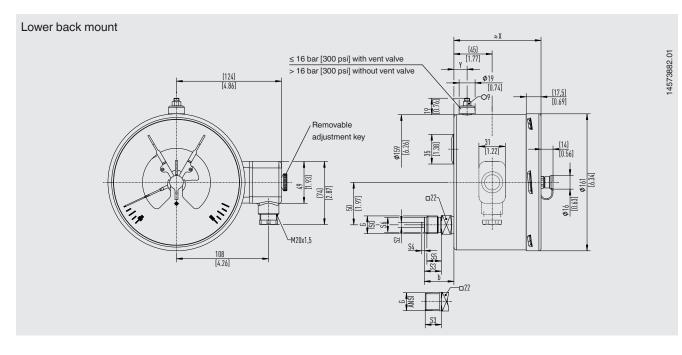
G	Dimensions in mm [in]		
	h ±1 [0.04]	S3	
<b>R</b> 1⁄4	111 [4.37]	13 [0.51]	
<b>R</b> ½	117 [4.61]	19 [0.75]	

#### Process connection with thread per ANSI/B1.20.1

G	Dimensions in mm [in]		
	h ±1 [0.04]	S3	
1⁄4 NPT	111 [4.37]	13 [0.51]	
½ <b>NPT</b>	117 [4.61]	19 [0.75]	

Scale	Type of contact	Dimensions in mm [in]		Weight in kg [lb]	
range		Х	Y	Unfilled	Filled
≤ 100 bar	Single or double contact	102 [4.02]	15.5 [0.61]	Approx. 2 [4.41]	Approx. 3 [6.61]
[1,500 psi]	Double pole change-over contact, triple contact	116 [4.57]	15.5 [0.61]	Approx. 2 [4.41]	Approx. 3 [6.61]
> 100 bar	Triple contact	116 [4.57]	15.5 [0.61]	Approx. 2 [4.41]	Approx. 3 [6.61]
[1,500 psi]	Double pole change-over contact, triple contact	129 [5.08]	29 [1.14]	Approx. 2 [4.41]	Approx. 3 [6.61]

# switchGAUGE model PGS23.160, safety level "S1" per EN 837-1 With switch contact model 821, 831 or 830 E



### Process connection with thread per EN 837-1

G	Dimensions in mm [in]					
	b ±1 [0,04]	S2	S3	S4	S5	S6
G ¼ B	23.5 [0.93]	5 [0.20]	13 [0.51]	2 [0.08]	11 [0.43]	9.5 [0.37]
<b>G</b> ½ <b>B</b>	30.5 [1.20]	6 [0.24]	20 [0.79]	3 [0.12]	17 [0.67]	17.5 [0.69]

# Process connection with thread per ISO 7

G	Dimensions in mm [in]			
	b ±1 [0,04] \$3			
R 1⁄4	23.5 [0.93]	13 [0.51]		
<b>R</b> ½	29.5 [1.16]	19 [0.75]		

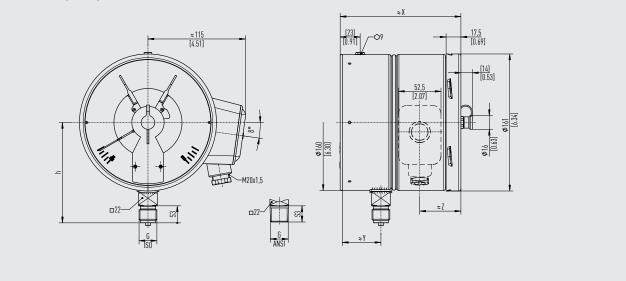
#### Process connection with thread per ANSI/B1.20.1

G	Dimensions in mm [in]		
	b ±1 [0,04]	S3	
1⁄4 NPT	23.5 [0.93]	13 [0.51]	
½ <b>NPT</b>	29.5 [1.16]	19 [0.75]	

Scale	Type of contact	Dimensions in mm [in]		Weight in kg [lb]	
range		X	Υ	Unfilled	Filled
≤ 100 bar	Single or double contact	102 [4.02]	15.5 [0.61]	Approx. 2 [4.41]	Approx. 3 [6.61]
[1,500 psi]	Double pole change-over contact, triple contact	116 [4.57]	15.5 [0.61]	Approx. 2 [4.41]	Approx. 3 [6.61]
> 100 bar	Triple contact	116 [4.57]	15.5 [0.61]	Approx. 2 [4.41]	Approx. 3 [6.61]
[1,500 psi]	Double pole change-over contact, triple contact	129 [5.08]	29 [1.14]	Approx. 2 [4.41]	Approx. 3 [6.61]

# switchGAUGE model PGS23.160, safety level "S3" per EN 837-1 With switch contact model 821, 831 or 830 E

# Lower mount (radial)



### Process connection with thread per EN 837-1

G	Dimensions in mm [in]					
	h ±1 [0.04]	S2	S3	S4	S5	S6
G ¼ B	111 [4.37]	5 [0.20]	13 [0.51]	2 [0.08]	11 [0.43]	9.5 [0.37]
<b>G</b> ½ <b>B</b>	118 [4.65]	6 [0.24]	20 [0.79]	3 [0.12]	17 [0.67]	17.5 [0.69]

#### Process connection with thread per ISO 7

G	Dimensions in mm [in]		
	h ±1 [0.04]	S3	
<b>R</b> 1⁄4	111 [4.37]	13 [0.51]	
<b>R</b> ½	117 [4.61]	19 [0.75]	

#### Process connection with thread per ANSI/B1.20.1

G	Dimensions in mm [in]		
	h ±1 [0.04]	S3	
¼ <b>NPT</b>	111 [4.37]	13 [0.51]	
½ NPT	117 [4.61]	19 [0.75]	

#### Case dimensions and weight

Scale	Type of contact	Dimensions in mm [in]			Weight in kg [lb]	
range		X	Y	Z	Unfilled	Filled
≤ 100 bar	Single or double contact	141 [5.55]	45.5 [1.79]	48 [1.89]	Approx. 3	Approx. 5
[1,500 psi]	Triple contact	141 [5.55]	45.5 [1.79]	60.5 [2.38]	[6.61]	[11.02]
> 100 bar	Single or double contact	141 [5.55]	11.5 [0.45]	48 [1.89]	Approx. 3	Approx. 5
[1,500 psi]	Triple contact	141 [5.55]	11.5 [0.45]	60.5 [2.38]	[6.61]	[11.02]

# switchGAUGE model PGS23.100, safety level "S1" per EN 837-1 With switch contact model 851.3 or 851.33

Lower mount (radial) (70) [2.77] <u>37</u> [1.46] (14) [0.56] (94) [3.67] <u>(14,5)</u> [0.57] 09 Removable adjustment key [3.98] ø101 **\$**99 7/ <u>\$16</u> [0.63] (79) [3.11] -M20x1,5 -022 8 S5 8 **D**22 54 <u>15,5</u> [0.61]

#### Process connection with thread per EN 837-1

G	Dimensions in mm [in]					
	h ±1 [0.04]	S2	S3	S4	S5	S6
G ¼ B	80 [3.15]	5 [0.20]	13 [0.51]	2 [0.08]	11 [0.43]	9.5 [0.37]
G ½ B	87 [3.43]	6 [0.24]	20 [0.79]	3 [0.12]	17 [0.67]	17.5 [0.69]

# Process connection with thread per ISO 7

G	Dimensions in mm [in]		
	h ±1 [0.04]	S3	
<b>R</b> 1⁄4	80 [3.15]	13 [0.51]	
<b>R</b> ½	86 [3.39]	19 [0.75]	

#### Process connection with thread per ANSI/B1.20.1

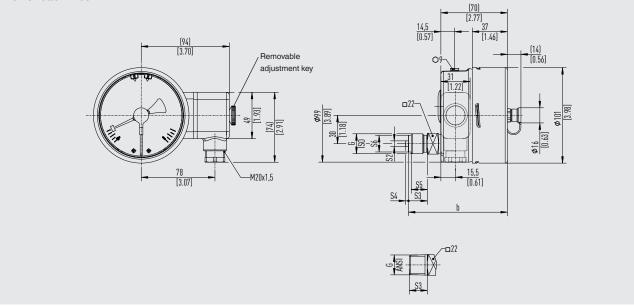
G	Dimensions in mm [in]		
	h ±1 [0.04]	S3	
1⁄4 NPT	80 [3.15]	13 [0.51]	
1⁄2 NPT	86 [3.39]	19 [0.75]	

# Weight

Weight in kg [lb]	
Unfilled	Filled
Approx. 1.3 [2.87]	Approx. 1.8 kg [3.97]

# switchGAUGE model PGS23.100, safety level "S1" per EN 837-1 With switch contact model 851.3 or 851.33

### Lower back mount



### Process connection with thread per EN 837-1

G	Dimensions in mm [in]					
	b ±1 [0,04]	S2	S3	S4	S5	S6
G ¼ B	96 [3.78]	5 [0.20]	13 [0.51]	2 [0.08]	11 [0.43]	9.5 [0.37]
<b>G</b> ½ <b>B</b>	103 [4.06]	6 [0.24]	20 [0.79]	3 [0.12]	17 [0.67]	17.5 [0.69]

#### Process connection with thread per ISO 7

G	Dimensions in mm [in]		
	b ±1 [0,04]	S3	
<b>R</b> 1⁄4	96 [3.78]	13 [0.51]	
<b>R</b> ½	102 [4.02]	19 [0.75]	

#### Process connection with thread per ANSI/B1.20.1

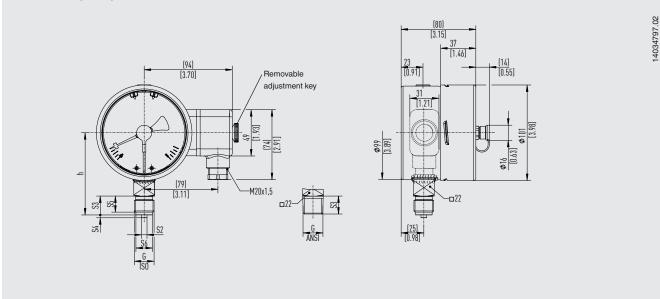
G	Dimensions in mm [in]		
	b ±1 [0,04]	S3	
1⁄4 NPT	96 [3.78]	13 [0.51]	
½ <b>NPT</b>	102 [4.02]	19 [0.75]	

#### Weight

Weight in kg [lb]	
Unfilled	Filled
Approx. 1.3 kg [2.87 lb]	Approx. 1.8 kg [3.97 lb]

# switchGAUGE model PGS23.100, safety level "S3" per EN 837-1 With switch contact model 851.3 or 851.33

Lower mount (radial)



### Process connection with thread per EN 837-1

G	Dimensions in mm [in]					
	h ±1 [0.04]	S2	S3	S4	S5	S6
G ¼ B	80 [3.15]	5 [0.20]	13 [0.51]	2 [0.08]	11 [0.43]	9.5 [0.37]
<b>G</b> ½ <b>B</b>	87 [3.43]	6 [0.24]	20 [0.79]	3 [0.12]	17 [0.67]	17.5 [0.69]

# Process connection with thread per ISO 7

G	Dimensions in mm [in]		
	h ±1 [0.04]	S3	
<b>R</b> 1⁄4	80 [3.15]	13 [0.51]	
<b>R</b> ½	86 [3.39]	19 [0.75]	

#### Process connection with thread per ANSI/B1.20.1

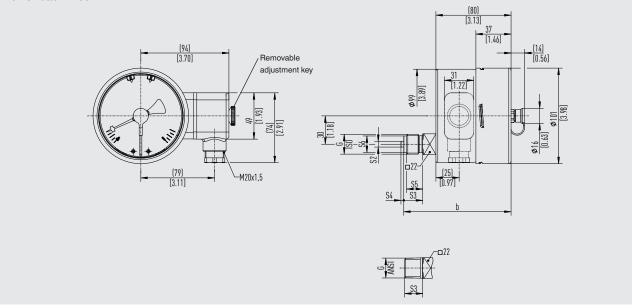
G	Dimensions in mm [in]		
	h ±1 [0.04]	S3	
¼ <b>NPT</b>	80 [3.15]	13 [0.51]	
½ <b>NPT</b>	86 [3.39]	19 [0.75]	

# Weight

Weight in kg [lb]	
Unfilled	Filled
Approx. 1.3 kg [2.87 lb]	Approx. 1.8 kg [3.97 lb]

# switchGAUGE model PGS23.100, safety level "S3" per EN 837-1 With switch contact model 851.3 or 851.33

### Lower back mount



### Process connection with thread per EN 837-1

G	Dimensions in mm [in]					
	b ±1 [0,04]	S2	S3	S4	S5	S6
G ¼ B	106 [4.17]	5 [0.20]	13 [0.51]	2 [0.08]	11 [0.43]	9.5 [0.37]
<b>G</b> ½ <b>B</b>	113 [4.45]	6 [0.24]	20 [0.79]	3 [0.12]	17 [0.67]	17.5 [0.69]

#### Process connection with thread per ISO 7

G	Dimensions in mm [in]		
	b ±1 [0,04]	S3	
<b>R</b> 1⁄4	106 [4.17]	13 [0.51]	
<b>R</b> ½	112 [4.41]	19 [0.75]	

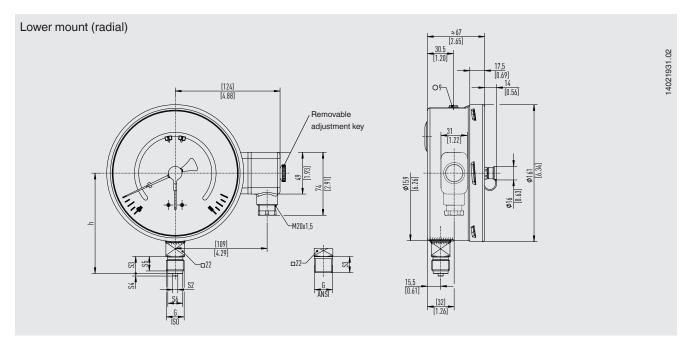
#### Process connection with thread per ANSI/B1.20.1

G	Dimensions in mm [in]		
	b ±1 [0,04]	S3	
¼ <b>NPT</b>	106 [4.17]	13 [0.51]	
½ <b>NPT</b>	112 [4.41]	19 [0.75]	

#### Weight

Weight in kg [lb]	
Unfilled	Filled
Approx. 1.3 kg [2.87 lb]	Approx. 1.8 kg [3.97 lb]

# switchGAUGE model PGS23.160, safety level "S1" per EN 837-1 With switch contact model 851.3 or 851.33



# Process connection with thread per EN 837-1

G	Dimensions in mm [in]					
	h ±1 [0.04]	S2	S3	S4	S5	S6
G ¼ B	111 [4.37]	5 [0.20]	13 [0.51]	2 [0.08]	11 [0.43]	9.5 [0.37]
<b>G</b> ½ <b>B</b>	118 [4.65]	6 [0.24]	20 [0.79]	3 [0.12]	17 [0.67]	17.5 [0.69]

#### Process connection with thread per ISO 7

G	Dimensions in mm [in]		
	h ±1 [0.04]	S3	
<b>R</b> 1⁄4	111 [4.37]	13 [0.51]	
<b>R</b> ½	117 [4.61]	19 [0.75]	

#### Process connection with thread per ANSI/B1.20.1

G	Dimensions in mm [in]	
	h ±1 [0.04]	S3
¼ <b>NPT</b>	111 [4.37]	13 [0.51]
½ <b>NPT</b>	117 [4.61]	19 [0.75]

#### Weight

Weight in kg [lb]		
Unfilled	Filled	
Approx. 2 [4.41]	Approx. 3 [6.61]	

# Accessories and spare parts

Model		Description
	910.33	Adhesive label set for red and green circular arcs → See data sheet AC 08.03
0000 0000	910.17	Seals → See data sheet AC 09.08
Nb	910.15	Syphons → See data sheet AC 09.06
	910.13	Overpressure protector → See data sheet AC 09.04
	IV1	Needle valve and multiport valve → See data sheet AC 09.22
	IV2	Block-and-bleed valve → See data sheet AC 09.19
	IVM	Monoflange, process and instrument version → See data sheet AC 09.17
	BV	Ball valve, process and instrument version → See data sheet AC 09.28

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WIKA Alexander Wiegand SE & Co. KG Alexander-Wiegand-Straße 30 63911 Klingenberg/Germany Tel. +49 9372 132-0 info@wika.de www.wika.de